



PACTOProof PU Flex

One Component, PU Based High Elastic Polyurethane Waterproofing Membrane

DESCRIPTION

PACTOProof PU Flex is a one-component high build polyurethane polymer based elastomeric coating. The dry film possesses superior physical properties. The dry membrane is water tight, seamless, durable, tough, highly flexible and weather resistant.

PACTOProof PU Flex utilizes the latest in polyurethane technology to perform as a UV resistant membrane with excellent durability even in harsh/hot Middle East climatic conditions.

PACTOProof PU Flex is anti-Bacterial so it can be used in wet areas.

TYPICAL USES

PACTOProof PU Flex may be used for the following situations:

- Waterproofing of roofs (asbestos, cement tile terrazzo and concrete)
- Waterproofing of domes, arches, terraces, balconies, sunshades & parapet walls
- Wet area, i.e. under tiles in bathroom, kitchen and shower areas
- Waterproofing over old refurbished roof

ADVANTAGES

- One-component ready to use, light weight compared to conventional roof system
- Formulated to withstand harsh Middle East climate
- Non-flammable and non-hazardous
- Highly elastic and UV resistant
- High crack building capability

TECHNICAL DATA

Appearance	Thixotropic coating
Full Cure	7 days
Solid Content	70% ± 5
Density (ASTM D1475)	1300 ± 50 kg/m ³
Color	White. (other custom colors are available upon request)

Elongation (ASTM D412)	>220 %
Crack Bridge ability (ASTM C836)	2.50mm
Tensile Strength (ASTM D412)	>1 N/mm ²
Shore A Hardness (ASTM D2240)	70±5
Service temperature	-5°C - 90°C

APPLICATION

Surface Preparation

Surfaces must be dry and free from oil, dust, dirt, grease and loosing materials. The substrate should be firm, in case of gaps and cracks fill with suitable polysulphide sealant and ensure the surface is level.

Substrate Priming

For most situations, the substrate should be primed with **PACTOProof PU Flex Primer**. **PACTOProof PU Flex** can be applied as soon as the primer becomes dry.

Application

Stir well before use. Do not apply if rain is expected within 24 hours. Apply the material using brush or roller. A second coat is applied at right angle after the first coat is dry. It is recommended to apply two coats of **PACTOProof PU Flex** to get a thickness of 1mm. Multiple coats can be applied to achieve higher thickness. Embed glass fiber mesh around all corner joints, fillets, pipe penetration, pipes, over cracks, drains and where substantial movement is anticipated, lay fibre glass mesh in the wet first coat before the application of subsequent coats.

Curing

It requires 24 hours to dry in between 2 coats and 48 hours curing is adequate for foot traffic. Low temperature and high humidity will slow down the curing process. 7 days are required for full cure. In case of expected rains, do not apply **PACTOProof PU Flex**. Ensure curing is complete before laying thermal insulation board mechanical protection and other coverings.



Application Temperature Range

5°C to 50°C

EQUIPMENT CLEANING

PACTOProof PU Flex should be cleaned from equipment using soap and water immediately after application.

PACKAGING & YIELD

PACTOPProof PU Flex is supplied in 20 liters pail with a coverage rate of 20 m²/pail at 1mm.

PACTOPProof PU Flex Primer is supplied in 20 liters pail with a coverage rate of 8-10 m²/liter.

STORAGE AND SHELF LIFE

When stored in a cool environment in original unopened containers, the material has a shelf life of 12 months.

LIMITATIONS

Do not use **PACTOPProof PU Flex** in poor drainage areas that will be constantly underwater.

PROTECTION FROM MECHANICAL DAMAGE

The cured membrane could be damaged by sharp objects and should be protected against damage and site abuse by other trades. Terminates the edge of the coatings securely to avoid peeling-off.

Protect the coating with cement screed in heavy traffic areas. This should be done after 48 hours of curing.

HEALTH AND SAFETY

Eyes should be protected from splashes by wearing goggles. In the event of contact with your eyes irrigate immediately with clean water and seek medical attention.

Skin contact should be avoided by wearing protective gloves and outer clothing. The product may be removed from the skin when wet by water and soap, and when dry by using a proprietary hand cleaner.

If ingested, seek medical attention immediately.

FLAMMABILITY

PACTOPProof PU Flex is a non-flammable and non-hazardous in normal use.



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